

Date: Tuesday, 3/20/2007 12:03:15 PM
 User: Kim Johnston

Process Sheet

split - split

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GROUND HANDLING KIT
 Job Number : 31329
 Estimate Number : 12795
 P.O. Number : *N/A*
 This Issue : 3/20/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL /MED FAB
 Previous Run : 31178
 Written By :
 Checked & Approved By : *07.03.20*
 Comment : Est Rev:A New Issue 07-03-08 JLM

Part Number : D058672043
 Drawing Number : IIN D058-672 REV C
 Project Number : N/A
 Drawing Revision : C
 Material : *N/A*
 Due Date : 4/10/2007 Qty: 10 Um: Each
+5 (+4)

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD058-672-043 CHG 001

KS 07.03.26

2.0 PACKAGING 1 PACKAGING RESOURCE #1 Each



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3046041 Lug Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~20.0000~~ Each(s)

Lug Bracket

Batch: *1329181*

45 B31046 B31059 28X

4.0 AN337A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: ~~40.0000~~ Each(s)

Bolt

Batch: *14478*

26 VM103926 B31

5.0 D2652 Bushing



Comment: Qty.: 8.0000 Each(s)/Unit Total: ~~80.0000~~ Each(s)

Bushing

Batch: *1329227*

28 B31 298

07/04/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/04/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 3/20/2007 12:03:15 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GROUND HANDLING KIT

Job Number: 31329

Part Number: D058672043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~40.0000~~ Each(s)

Washer

Batch: M103641

7.0

MS210423

USE MS21042L3



Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~40.0000~~ Each(s)

USE MS21042L3

Batch: M102658

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D058-672-043

Location:

PPP Rev:

DRAFT

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	672 -011	672 -012	672 -013	672 -014	672 -041	672 -043	Part Number	Description
	X						D058-672-011	SKIDTUBE INSTALLATION, LH
		X					D058-672-012	SKIDTUBE INSTALLATION, RH
			X				D058-672-013	SKIDTUBE INSTALLATION, LH
				X			D058-672-014	SKIDTUBE INSTALLATION, RH
	1	1	1	1	X		D058-672-041	REPLACEMENT SKIDTUBE
	1	1	1	1		X	D058-672-043	GROUND HANDLING KIT
1					1		D2922-041	SKIDTUBE ASSEMBLY
2					20		D2651-1	* PLUG
3					20		D2651-3	* O-RING
4					1		D2646	* AFT CAP
5					2		MS27039-1-08	* SCREW
6					2		AN960JD10L	* WASHER
7					4		D2648-3	* WEARPAD
8					1		D2648-5 (OR D2648-3)	* WEARPAD
9					1		D2656-15	* WEARSHOE
10					1		D2656-21	* WEARSHOE
11					1		D2924	* WEARSHOE
12					50		MS27039-1-08	* SCREW
13					50		AN960JD10L	* WASHER
14					50		AKS7-1032-130	* INSERT
20	1		1				D2932-1	SADDLE OUTSIDE, LH
20		1		1			D2932-2	SADDLE OUTSIDE, RH
21	1		1				D2933-1	SADDLE INSIDE, LH
21		1		1			D2933-2	SADDLE INSIDE, RH
22	1						D2932-1	SADDLE OUTSIDE, LH
22		1					D2932-2	SADDLE OUTSIDE, RH
22			1				D2938-1	SADDLE OUTSIDE, LH
22				1			D2938-2	SADDLE OUTSIDE, RH
23	1						D2933-1	SADDLE INSIDE, LH
23		1					D2933-2	SADDLE INSIDE, RH
23			1				D2939-1	SADDLE INSIDE, LH
23				1			D2939-2	SADDLE INSIDE, RH
24	2	2	2	2			D2934	SADDLE SPACER
25	2	2	2	2			D2935	SADDLE SPACER
26	8	8	8	8			AN3-41A	BOLT
27	16	16	16	16			D2652	BUSHING
28	8	8	8	8			AN960JD10	WASHER
29	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
30	4	4	4	4			AN5-10A	BOLT
31	4	4	4	4			AN5-12A	BOLT
32	8	8	8	8			AN960JD516	WASHER
33	12	12	12	12			AN4-6A	BOLT
34	24	24	24	24			AN960JD416	WASHER
35	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
36	10	10	10	10			D2712	SET SCREW
40	1	1	1	1			D2707-043 (OR D2968-043)	TOW RING
41	1	1	1	1			AN960JD1016	WASHER
42	1	1	1	1			AN970-4	WASHER
43	1	1	1	1			MS21042-4	NUT (OR MS21042L4)
50						2	D3046-041	LUG BRACKET
51						4	AN3-37A	BOLT
52						8	D2652	BUSHING
53						4	AN960DJ10	WASHER
54						4	MS21042-3	NUT (OR MS21042L3)

* DENOTES THAT PART IS INCLUDED WITH D2922-041 ASSEMBLY

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NO. 31329